

NOMENCLATURE

1 DRIVE UNIT	5 GUARD	9 IDLER SHAFT	13 FLIGHTS w/WEAR SHOES
2 DRIVE SPROCKET	6 DRIVE CHAIN	10 COLLECTOR CHAIN	14 FLOOR RAIL
3 DRIVEN SPROCKET	7 DRIVE CHAIN TIGHTENER	11 RETURN RAIL w/BRACKETS	
4 OVERLOAD DEVICE	8 HEAD SHAFT	12 DRIVE BASE	

PLAN VIEW

ELEVATION VIEW A-A

SECTION B-B

SECTION B-B (ALTERNATE NO. 1)

SECTION B-B (ALTERNATE NO. 2)

RECESS FOR DRIVE CHAIN

MAX. FLIGHT SPACING

TRAVEL

MATCH LINE FOR CROSS COLLECTOR

SEE DWG. 40805